

Job description – CNC Flatbed Machine Operator

Qty needed: 1

Description:

- Candidate for this position will be a technically minded person, that can visualize and conceptualize ideas presented by engineers to real product. Candidate should possess following traits; attention to detail, problem-solving skills, team and individually minded. Candidate will be responsible for conversing directly with ENGINEERING, DRAFTSMAN, and MACHINE OPERATOR SUPERVISOR in regards to manufacturability of product. Candidate will also work directly with engineering staff to produce prototypes for release of product, and will also perform duties based on production schedule, primarily cutting roll good materials using CNC cutting/plotting machine, AUTOMETRIX, per work order utilizing rolling blades, drag knife, and pen. This candidate will load and unload, manually, rolls of materials, such as PET, NEOPRENE, HYPOLAN, vinyl, and other textiles to be processed with CNC machine per work order. Stack and keep track of materials cut per order, and log into material cut database.

Responsibilities:

- Read and comprehend 2D assembly and part drawings, work order, select appropriate materials to fulfill work orders based on drawings, BOM, and inventory locations
- Import .dxf files, load correct files per work order into CNC machine software
- Visualize/execute necessary steps/tooling required to perform scheduled tasks
- Verify/execute setups
- Process roll goods per work order, remove from vacuum table, stack, label, document all materials per job number and part numbers
- Verify geometry utilizing calipers, scale, tape measure, and within machine software and/or AutoCAD
- Verify product is free from defects, troubleshooting, and report accordingly by root cause
- Communicate clearly, written and orally, to ensure product is manufactured per set forth requirements
- Communicate with engineering/maintenance when machinery is not performing correctly, help troubleshoot and repair
- Log material usage and lot number into log database
- Use hand tools, such as scissors, razor blade, hex key allen wrenches, screw and nut drivers
- Perform weekly and monthly maintenance per PM schedule
- Organization and housekeeping skills is a must
- Work in compliance with ISO9001 company policy and objectives

Physical requirements:

- Routinely walk, stand on concrete floors for long periods of time
- Job is performed standing
- Periodically to pick up 40lbs +

Preferences:

- High school diploma
- If interested in the position, but are unsure you meet the qualifications? We will provide on the job training for motivated candidates.

- **Benefits**
- **Compensation**